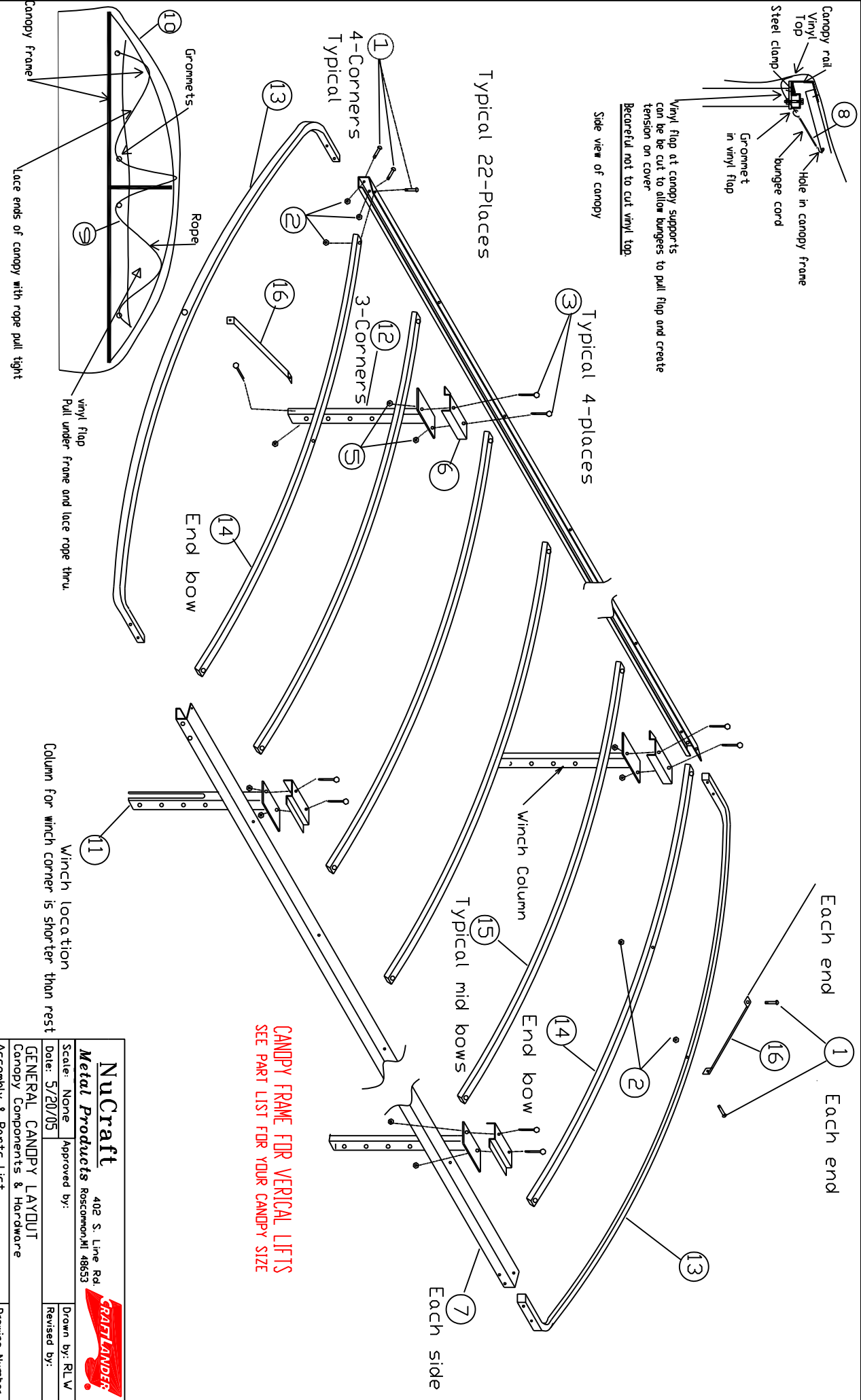


Vinyl flap at canopy supports can be cut to allow bungees to pull flap and create tension on cover
 Be careful not to cut vinyl top

Side view of canopy

Typical 22-Places



CANOPY FRAME FOR VERTICAL LIFTS
 SEE PART LIST FOR YOUR CANOPY SIZE

Column for winch location
 Winch location is shorter than rest

NuCraft		402 S. Live Rd.	
Metal Products		Roscommon, MI 48853	
Scale: None	Approved by:	Drawn by: RLW	Revised by:
Date: 5/20/05			
GENERAL CANOPY LAYOUT			
Canopy Components & Hardware			
Assembly & Parts List			
Drawing Number			A-104



General Canopy parts list for vertical hoists



Item	Part#	Description	Quantity per canopy				
			20'	22'	24'	26'	28'
1	sm25175	1/4" x 1 3/4" Truss head bolt	32	34	36	38	40
2	ns25	1/4" Serrated nuts	32	34	36	38	40
3	B37200	3/8" Bolt 2" long	8	8	8	8	8
4	B37350	3/8" Bolt 3 1/2" long	1	1	1	1	1
5	ns37	3/8" Serrated nut					
6	Canopyclamp	Steel Canopy clamp	4	4	4	4	4
7	Canopyrail	Canopy rail Length is 2' shorter than canopy length	2	2	2	2	2
8	Bungee	Bungee cords	20	22	24	26	28
9	rope	1/4" Nylon rope 20'-0 long	2	2	2	2	2
10	vinyl	Canopy vinyl	1	1	1	1	1
11	canopywinchleg	Canopy leg 2 1/2" tube with slot	1	1	1	1	1
12	canopynonwinchleg	Canopy leg 2 1/2" tube	3	3	3	3	3
Canopy bows for 96" wide hoists							
13	canopyendbow96	1 1/4 Tube 103 3/4" lg. Bent in "C" shape	2	2			
14	canopyendmidbow96	1 1/4 tube 100" long approximate, rolled with center hole	2	2			
15	canopymidbow96	1 1/4 tube 100" long approximate, rolled	7	8			
16	canopybrace96	3/16 x 1 1/2 flat bar bent on each end	2	2			
Canopy bows for 108" wide hoists							
13	canopyendbow108	1 1/4 Tube 113 3/4" lg. Bent in "C" shape		2	2	2	
14	canopyendmidbow108	1 1/4 tube 110" long approximate, rolled with center hole		2	2	2	
15	canopymidbow108	1 1/4 tube 110" long approximate, rolled		8	9	10	
16	canopybrace108	3/16 x 1 1/2 flat bar bent on each end		2	2	2	
Canopy bows for 114" wide hoists							
13	canopyendbow114	1 1/4 Tube 119 3/4" lg. Bent in "C" shape		2	2	2	2
14	canopyendmidbow114	1 1/4 tube 116" long approximate, rolled with center hole		2	2	2	2
15	canopymidbow114	1 1/4 tube 116" long approximate, rolled		8	9	10	11
16	canopybrace114	3/16 x 1 1/2 flat bar bent on each end		2	2	2	2
Canopy bows for 120" wide hoists							
13	canopyendbow120	1 1/4 Tube 125 3/4" lg. Bent in "C" shape		2	2	2	2
14	canopyendmidbow120	1 1/4 tube 122" long approximate, rolled with center hole		2	2	2	2
15	canopymidbow120	1 1/4 tube 122" long approximate, rolled		8	9	10	11
16	canopybrace120	3/16 x 1 1/2 flat bar bent on each end		2	2	2	2

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	Vertical Canopy parts list
	Drawing Number: A-107R4 Date: 5/20/05 Drawn by: RLW